## **Gas Processing Technology**

### From idea to plant

### **Services**

- Techno-economic process analyses
- Process development and optimisation
- Chemical reaction studies
- Process and reactor simulation
- Basic and detail engineering
- Thermal design of reactors/heat exchangers

### **Our R&D topics**

- H<sub>2</sub>- & CO- generation /rWGS, reforming processes (SR, ATR, POX)
- Power-to-X-processes
- Utilisation of biogas (BtX)
- CO<sub>2</sub> use (CCU)
- Synthesis of liquid energy carriers (PtL)





DBI

### Contact



### **DBI Gas- und Umwelttechnik GmbH**

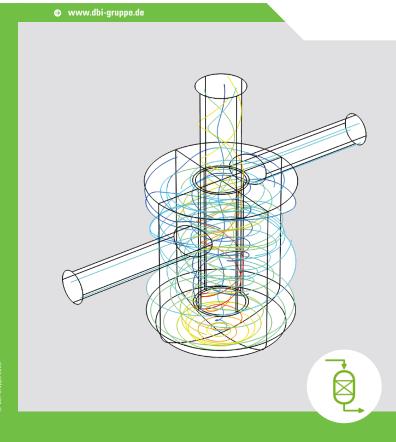
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# **Gas Processing Technology**

**Process Studies and Simulation** 



- www.dbi-gruppe.de
- www.dbi-gruppe.de/gasverfahrenstechnik







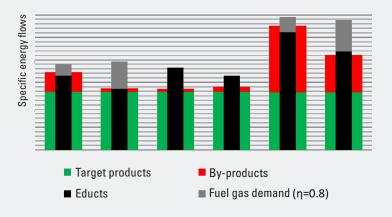


## **Process Studies**

#### Potential and demand studies

- Demand analyses (e.g. hydrogen demand) at sites or in regions
- Analysis of site-specific potentials, e.g. for:
  - H<sub>2</sub>-Provision and use
  - · Utilisation of biogas (BtX)
  - Use of waste heat and by-products in process plants
  - Application of PtX processes

Comparison of different concepts of a PtX synthesis according to energy flows



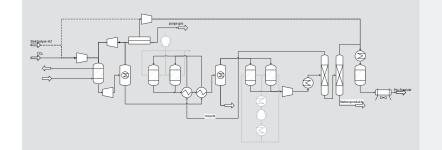
### **Concept and feasibility studies**

- Creation and evaluation of process concepts
- Economic analysis
- Feasibility studies

# **Process analysis**

- Thermodynamic analyses of reaction systems
- Process simulation
- Evaluation of processes by material and energy balancing
- Analysis of waste heat potentials and optimisation of heat integration
- Assessment of options for the integration or use of by-products
- Determination of design parameters
- Process development and optimisation for new solutions
- Comparative evaluation of possible process routes
- Sensitivity studies
- Estimation of investment costs

Process diagram of a PtX process as the basis for process simulation



## **Simulation**

- Numerical simulation of process engineering apparatus, e.g.:
  - Reactors
  - Heat exchangers
  - Mixers
- Design and scaling of reactors from the laboratory to the application
- Optimisation of systems, e.g. reactor design, to improve conversion and thermal management
- Determination of design data
- Analysis of flow and temperature fields, e.g. for mixing and hot-spots
- Analysis of the dynamic effects
- Comparison and evaluation of implementation concepts

Temperature profile in a cooled PtX reactor and streamlines in a static mixer

